

TRIUMPH TR6 REBUILT ENGINE

(Or Rebuild Your British Engine)

ENGINE # CF100470E

MACHINE SHOP & LABOR:

1. Wash block & hone & lapped deck
2. Polish crank
3. Measure bearing clearances
4. Valve job
5. Clean/glass bead parts as necessary
6. Replace all parts listed
7. Check ring end gaps
8. Assemble engine
9. Adjust valves
10. Smoke test/oil pressure test

NEW PARTS:

- Main bearing set (STD)
- Rod bearing set (STD)
- Piston ring set (STD)
- Thrust washer set (STD)
- Oil pump (w/ screen)
- Rear seal
- Double row timing chain
- Head gasket set
- Lower engine gasket set
- Front seal
- All casting core plugs
- Oil filter & Break-in oil w/ zinc
- Spark plugs
- Engine paint

Not Included: distributor, manifolds, starter, water pump

- “Old” engine core required or core charge additional

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